



Twist drills DIN 338 type VA, HSSE-Co 5 ground

Powerful right-hand cutting high-performance drill with distinctive heat resistance. Ideal for drilling high-strength stainless, acid-resistant and heat-resistant steel.



Packing unit: in plastic box

Steel (N/mm2) < 900	■	Brass	■
Steel (N/mm2) < 1100	■	Bronze	□
Steel (N/mm2) < 1300		Plastics	■
Rust-resistant steel	■	Cast iron	□
Aluminium	■	Titanium alloyed	

Ø mm	L1 mm	L2 mm	HSSE Co 5		
1,00	34,0	12,0	215 010		10
1,10	36,0	14,0	215 011		10
1,20	38,0	16,0	215 012		10
1,25	38,0	16,0	215 0125		10
1,30	38,0	16,0	215 013		10
1,40	40,0	18,0	215 014		10
1,50	40,0	18,0	215 015		10
1,60	43,0	20,0	215 016		10
1,70	43,0	20,0	215 017		10
1,75	46,0	22,0	215 0175		10
1,80	46,0	22,0	215 018		10
1,90	46,0	22,0	215 019		10
2,00	49,0	24,0	215 020		10
2,10	49,0	24,0	215 021		10
2,20	53,0	27,0	215 022		10
2,25	53,0	27,0	215 0225		10
2,30	53,0	27,0	215 023		10
2,40	57,0	30,0	215 024		10
2,50	57,0	30,0	215 025		10
2,60	57,0	30,0	215 026		10
2,70	61,0	33,0	215 027		10
2,75	61,0	33,0	215 0275		10
2,80	61,0	33,0	215 028		10
2,90	61,0	33,0	215 029		10
3,00	61,0	33,0	215 030		10
3,10	65,0	36,0	215 031		10
3,20	65,0	36,0	215 032		10
3,25	65,0	36,0	215 0325		10
3,30	65,0	36,0	215 033		10
3,40	70,0	39,0	215 034		10
3,50	70,0	39,0	215 035		10
3,60	70,0	39,0	215 036		10
3,70	70,0	39,0	215 037		10
3,75	70,0	39,0	215 0375		10
3,80	75,0	43,0	215 038		10
3,90	75,0	43,0	215 039		10
4,00	75,0	43,0	215 040		10
4,10	75,0	43,0	215 041		10
4,20	75,0	43,0	215 042		10
4,25	75,0	43,0	215 0425		10

Ø mm	L1 mm	L2 mm	HSSE Co 5		
4,30	80,0	47,0	215 043		10
4,40	80,0	47,0	215 044		10
4,50	80,0	47,0	215 045		10
4,60	80,0	47,0	215 046		10
4,70	80,0	47,0	215 047		10
4,75	80,0	47,0	215 0475		10
4,80	86,0	52,0	215 048		10
4,90	86,0	52,0	215 049		10
5,00	86,0	52,0	215 050		10
5,10	86,0	52,0	215 051		10
5,20	86,0	52,0	215 052		10
5,25	86,0	52,0	215 0525		10
5,30	86,0	52,0	215 053		10
5,40	93,0	57,0	215 054		10
5,50	93,0	57,0	215 055		10
5,60	93,0	57,0	215 056		10
5,70	93,0	57,0	215 057		10
5,75	93,0	57,0	215 0575		10
5,80	93,0	57,0	215 058		10
5,90	93,0	57,0	215 059		10
6,00	93,0	57,0	215 060		10
6,10	101,0	63,0	215 061		10
6,20	101,0	63,0	215 062		10
6,25	101,0	63,0	215 0625		10
6,30	101,0	63,0	215 063		10
6,40	101,0	63,0	215 064		10
6,50	101,0	63,0	215 065		10
6,60	101,0	63,0	215 066		10
6,70	101,0	63,0	215 067		10
6,75	101,0	63,0	215 0675		10
6,80	109,0	69,0	215 068		10
6,90	109,0	69,0	215 069		10
7,00	109,0	69,0	215 070		10
7,10	109,0	69,0	215 071		10
7,20	109,0	69,0	215 072		10
7,25	109,0	69,0	215 0725		10
7,30	109,0	69,0	215 073		10
7,40	109,0	69,0	215 074		10
7,50	109,0	69,0	215 075		10
7,60	117,0	75,0	215 076		10



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Ø mm	L1 mm	L2 mm	HSSE Co 5	Material	Application	Ø mm	L1 mm	L2 mm	HSSE Co 5	Material	Application
7,70	117,0	75,0	215 077	10		10,90	142,0	94,0	215 109	5	
7,75	117,0	75,0	215 0775	10		11,00	142,0	94,0	215 110	5	
7,80	117,0	75,0	215 078	10		11,10	142,0	94,0	215 111	5	
7,90	117,0	75,0	215 079	10		11,20	142,0	94,0	215 112	5	
8,00	117,0	75,0	215 080	10		11,30	142,0	94,0	215 113	5	
8,10	117,0	75,0	215 081	10		11,40	142,0	94,0	215 114	5	
8,20	117,0	75,0	215 082	10		11,50	142,0	94,0	215 115	5	
8,25	117,0	75,0	215 0825	10		11,60	142,0	94,0	215 116	5	
8,30	117,0	75,0	215 083	10		11,70	142,0	94,0	215 117	5	
8,40	117,0	75,0	215 084	10		11,80	142,0	94,0	215 118	5	
8,50	117,0	75,0	215 085	10		11,90	151,0	101,0	215 119	5	
8,60	125,0	81,0	215 086	10		12,00	151,0	101,0	215 120	5	
8,70	125,0	81,0	215 087	10		12,10	151,0	101,0	215 121	5	
8,75	125,0	81,0	215 0875	10		12,20	151,0	101,0	215 122	5	
8,80	125,0	81,0	215 088	10		12,30	151,0	101,0	215 123	5	
8,90	125,0	81,0	215 089	10		12,40	151,0	101,0	215 124	5	
9,00	125,0	81,0	215 090	10		12,50	151,0	101,0	215 125	5	
9,10	125,0	81,0	215 091	10		12,60	151,0	101,0	215 126	5	
9,20	125,0	81,0	215 092	10		12,70	151,0	101,0	215 127	5	
9,25	125,0	81,0	215 0925	10		12,80	151,0	101,0	215 128	5	
9,30	125,0	81,0	215 093	10		12,90	151,0	101,0	215 129	5	
9,40	125,0	81,0	215 094	10		13,00	151,0	101,0	215 130	5	
9,50	125,0	81,0	215 095	10		13,50	160,0	108,0	215 135	5	
9,60	133,0	87,0	215 096	10		14,00	160,0	108,0	215 140	5	
9,70	133,0	87,0	215 097	10		14,50	169,0	114,0	215 145	5	
9,75	133,0	87,0	215 0975	10		15,00	169,0	114,0	215 150	5	
9,80	133,0	87,0	215 098	10		15,50	178,0	120,0	215 155	5	
9,90	133,0	87,0	215 099	10		16,00	178,0	120,0	215 160	5	
10,00	133,0	87,0	215 100	10		16,50	184,0	125,0	215 165	1	
10,10	133,0	87,0	215 101	10		17,00	184,0	125,0	215 170	1	
10,20	133,0	87,0	215 102	10		17,50	191,0	130,0	215 175	1	
10,30	133,0	87,0	215 103	10		18,00	191,0	130,0	215 180	1	
10,40	133,0	87,0	215 104	10		18,50	198,0	135,0	215 185	1	
10,50	133,0	87,0	215 105	5		19,00	198,0	135,0	215 190	1	
10,60	133,0	87,0	215 106	5		19,50	205,0	140,0	215 195	1	
10,70	142,0	94,0	215 107	5		20,00	205,0	140,0	215 210	1	
10,80	142,0	94,0	215 108	5		—	—	—	—	—	—

Twist drill sets DIN 338 type VA, HSSE-Co 5 ground

	HSSE Co 5
19-piece set of twist drills DIN 338 type VA Ø 1,0 mm up to 10,0 mm in increments of 0,5 mm in steel case	215 214
25-piece set of twist drills DIN 338 type VA Ø 1,0 mm up to 13,0 mm in increments of 0,5 mm in steel case	215 215
41-piece set of twist drills DIN 338 type VA Ø 6,0 mm up to 10,0 mm in increments of 0,1 mm in steel case	215 218
50-piece set of twist drills DIN 338 type VA Ø 1,0 mm up to 5,9 mm in increments of 0,1 mm in steel case	215 217
19-piece set of twist drills DIN 338 type VA Ø 1,0 mm up to 10,0 mm in increments of 0,5 mm in plastic case	215 214 RO
25-piece set of twist drills DIN 338 type VA Ø 1,0 mm up to 13,0 mm in increments of 0,5 mm in plastic case	215 215 RO



215 214