

LNM 316LSi

TOP FEATURES

- The higher Si level results in a smooth weld bead shape and even appearance with excellent toe blending particularly in fillet welds.
- The weld metal has a high resistance to pitting and crevice corrosion by non-oxidising acids.
- Used for applications with service temperatures <400°C.

TYPICAL APPLICATIONS

- Pipework
- Plates fabrication
- Shipbuilding
- Cladding

CLASSIFICATION

AWS A5.9	ER316LSi
EN ISO 14343-A	G 19 12 3 LSi

SHIELDING GASES (ACC. EN ISO 14175)

M11	Mixed gas Ar+ 0.5-5% CO ₂ + 0,5-5%H ₂
M12	Mixed gas Ar+ 0.5-5% CO ₂
M13	Mixed gas Ar+ 0.5-3% O ₂

APPROVALS

DNV	TÜV	DB	CE
+	+	+	+

CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, WIRE

C	Mn	Si	Cr	Ni	Mo
0.01	1.8	0.8	18.5	12.2	2.5

MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

	Shielding gas	Condition*	0.2% Proof strength (MPa)	Tensile strength (MPa)	Elongation (%)	Impact ISO-V (J)		
						+20°C	-120°C	-196°C
Typical values	M12	AW	452	580	30	150	70	44

* AW = As welded

PACKAGING AND AVAILABLE SIZES

Wire diameter (mm)	Packaging	Weight (kg)	Item number
0.8	SPOOL (S200)	5.0	580631
	SPOOL (BS300)	15.0	581423
	SPOOL (S300)	15.0	581426
0.9	SPOOL (BS300)	15.0	581428
1.0	SPOOL (S200)	5.0	580440
	SPOOL (BS300)	15.0	581430
	DRUM	250.0	581263
1.2	SPOOL (BS300)	15.0	581447
	DRUM	250.0	581270

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing.
Please refer to www.lincolnelectric.eu for any updated information.